

(12) **United States Patent**
Keck

(10) **Patent No.:** **US 9,216,799 B2**
(45) **Date of Patent:** ***Dec. 22, 2015**

(54) **SYSTEM AND METHOD FOR
TRANSPORTING OVER WATER WITH
MULTIPLE VESSELS**

(71) Applicant: **Larry Keck**, Allamonte Springs, FL
(US)

(72) Inventor: **Larry Keck**, Allamonte Springs, FL
(US)

(73) Assignee: **Keck TechNologies, LLC**, Wake Forest,
NC (US)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 87 days.

This patent is subject to a terminal dis-
claimer.

(21) Appl. No.: **13/733,450**

(22) Filed: **Jan. 3, 2013**

(65) **Prior Publication Data**
US 2014/0182506 A1 Jul. 3, 2014

Related U.S. Application Data

(63) Continuation of application No. 12/594,782, filed as
application No. PCT/US2008/059122 on Apr. 2, 2008,
now abandoned.

(60) Provisional application No. 60/909,850, filed on Apr.
3, 2007.

(51) **Int. Cl.**
B63B 21/62 (2006.01)
B63B 1/32 (2006.01)
B63B 1/20 (2006.01)
B63B 21/56 (2006.01)

(52) **U.S. Cl.**
CPC **B63B 21/62** (2013.01); **B63B 1/322**
(2013.01); **B63B 2001/203** (2013.01); **B63B**
2021/563 (2013.01)

(58) **Field of Classification Search**

CPC B63B 3/08; B63B 1/38
USPC 114/77 R, 77 A, 242–254
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

731,110 A	6/1903	Larr	
3,035,536 A	5/1962	Archer	
3,145,681 A	8/1964	Nakagawa	
3,370,564 A *	2/1968	Archer et al.	114/77 R
3,485,200 A	12/1969	Iozza	
3,494,318 A	2/1970	Katsumura	
3,557,741 A	1/1971	Teasdale	
3,610,196 A	10/1971	Lowry	
3,788,263 A	1/1974	McDermott	
3,799,100 A	3/1974	Marriner	
3,922,993 A	12/1975	Bludworth	
3,938,459 A	2/1976	Wilbanks	
3,938,461 A	2/1976	Marriner	
4,661,075 A *	4/1987	Czerniak	440/69

(Continued)

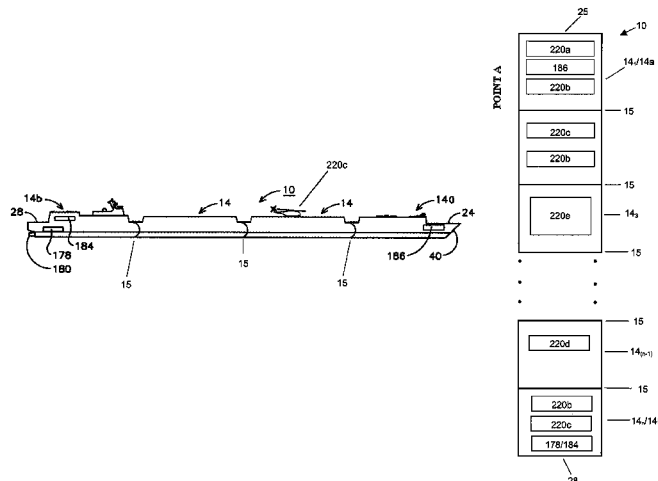
Primary Examiner — Edwin Swinehart

(74) *Attorney, Agent, or Firm* — Ferdinand M Romano;
Beusse, Wolter, Sanks & Maire, PLLC

(57) **ABSTRACT**

A ship and associated methods of operation. In an example embodiment, a method of transporting includes providing multiple vessels each having a hull defining an air cavity over a water surface. Different ones of the vessels are loaded with material destined for different end locations. The vessels are connected to one another with rigid couplings to effect tandem movement of the multiple vessels over water as one ship while permitting each vessel to undergo changes in pitch. The vessels are transported to a first destination and one or more of the vessels are disconnected from the ship.

14 Claims, 14 Drawing Sheets



(56)

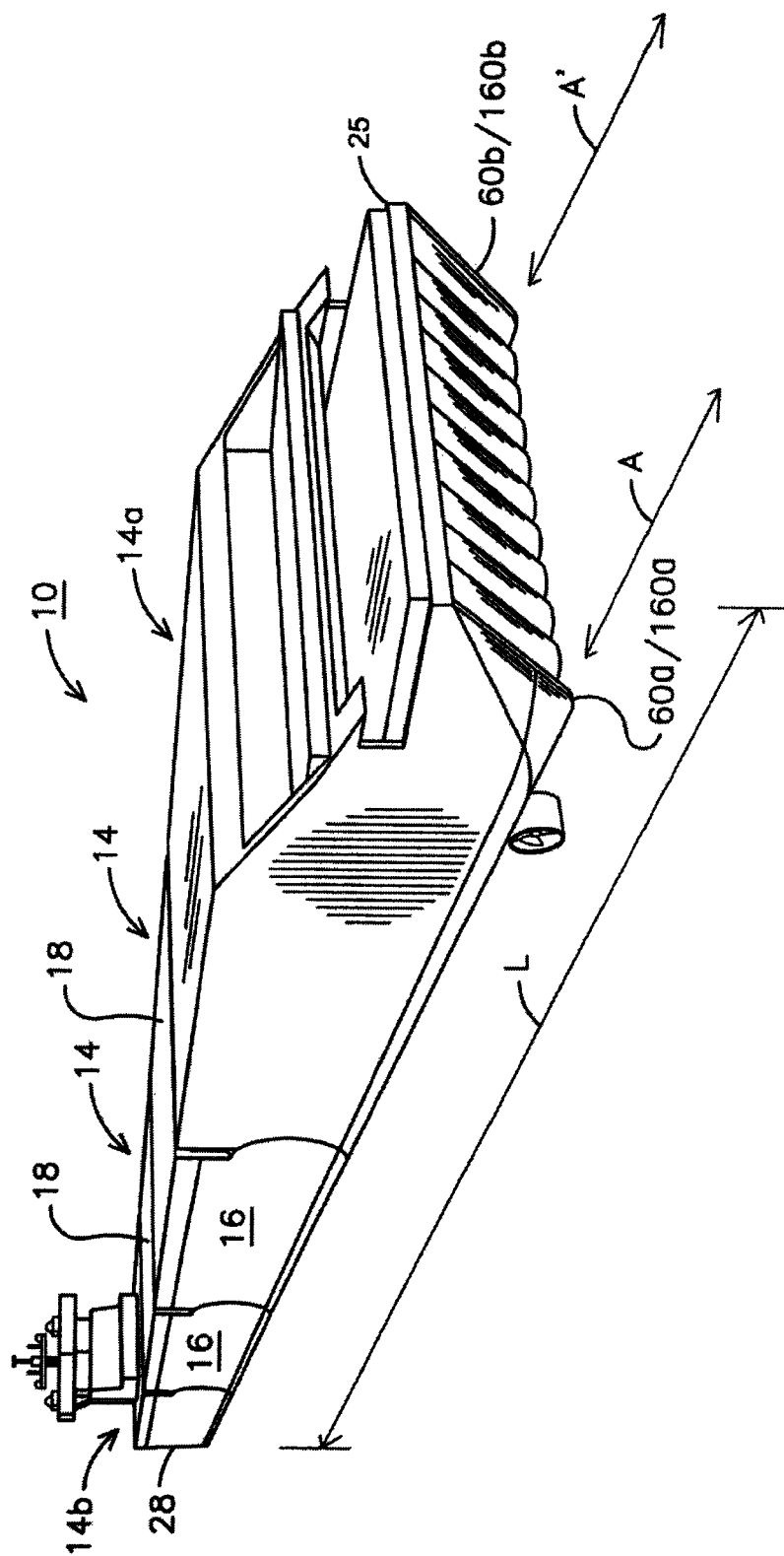
References Cited

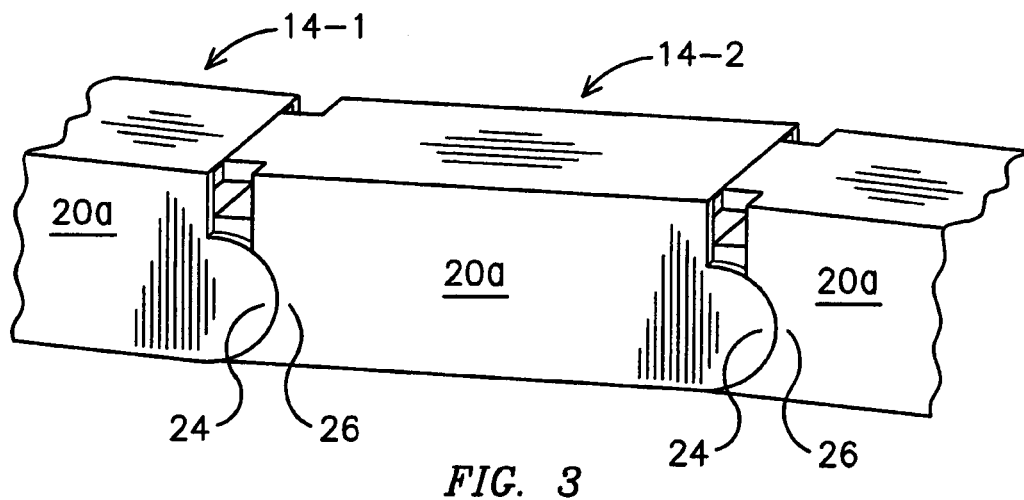
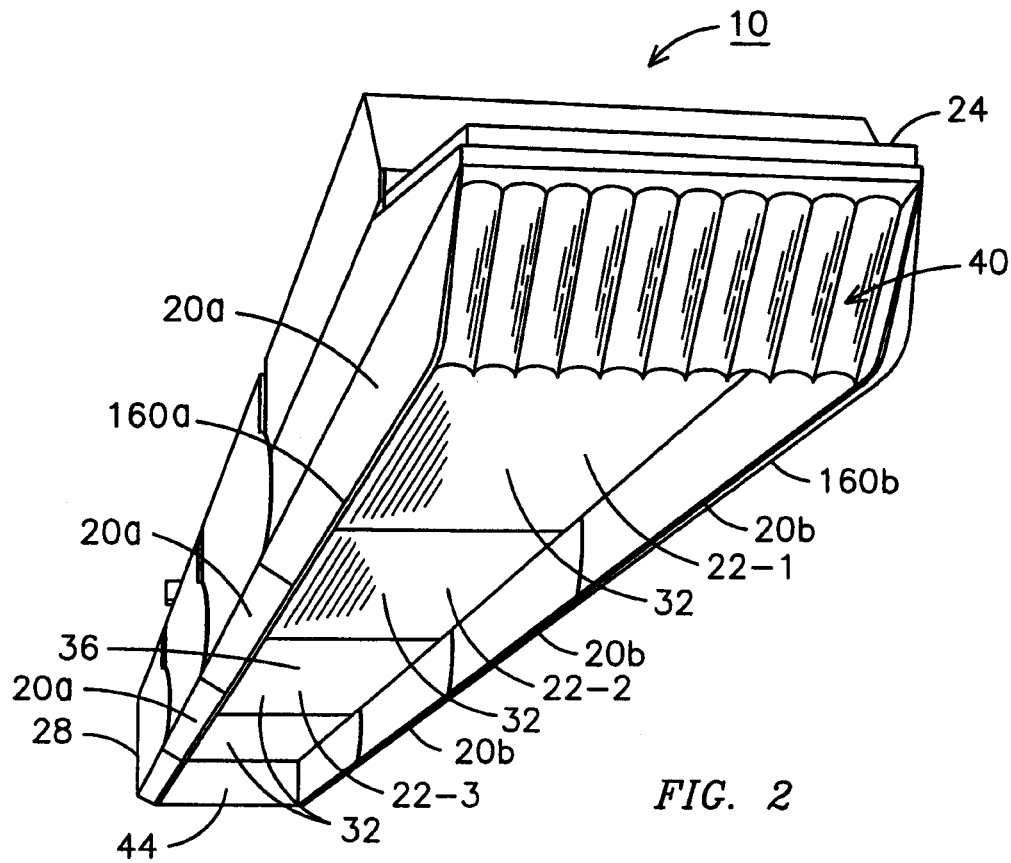
U.S. PATENT DOCUMENTS

5,111,763 A 5/1992 Moerbe
5,146,863 A 9/1992 Ford
6,182,593 B1 2/2001 Wierick
6,431,099 B1 8/2002 Huang

7,685,955 B2 * 3/2010 Keck 114/77 R
7,703,406 B2 * 4/2010 Keck et al. 114/248
2001/0039909 A1 11/2001 Smith
2004/0134402 A1 7/2004 Schmidt
2005/0211150 A1 9/2005 Maloney
2009/0038531 A1 2/2009 Keck
2009/0071391 A1 3/2009 Keck

* cited by examiner





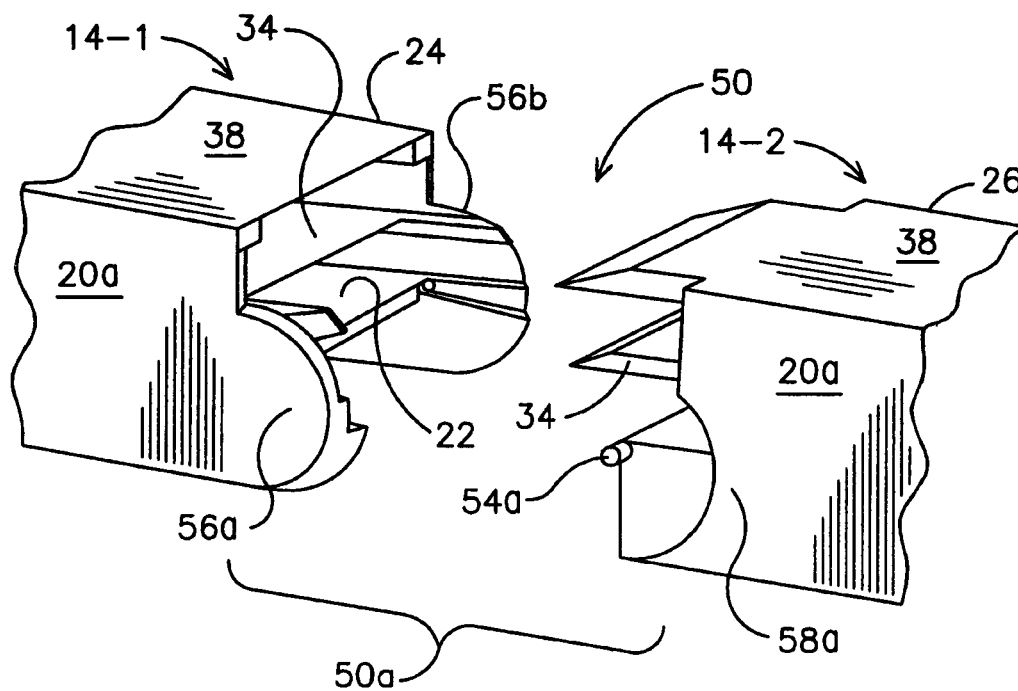


FIG. 4

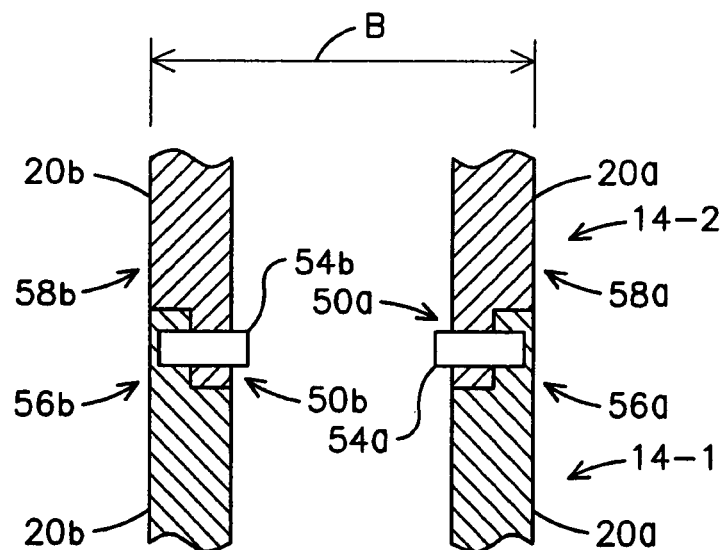


FIG. 5B

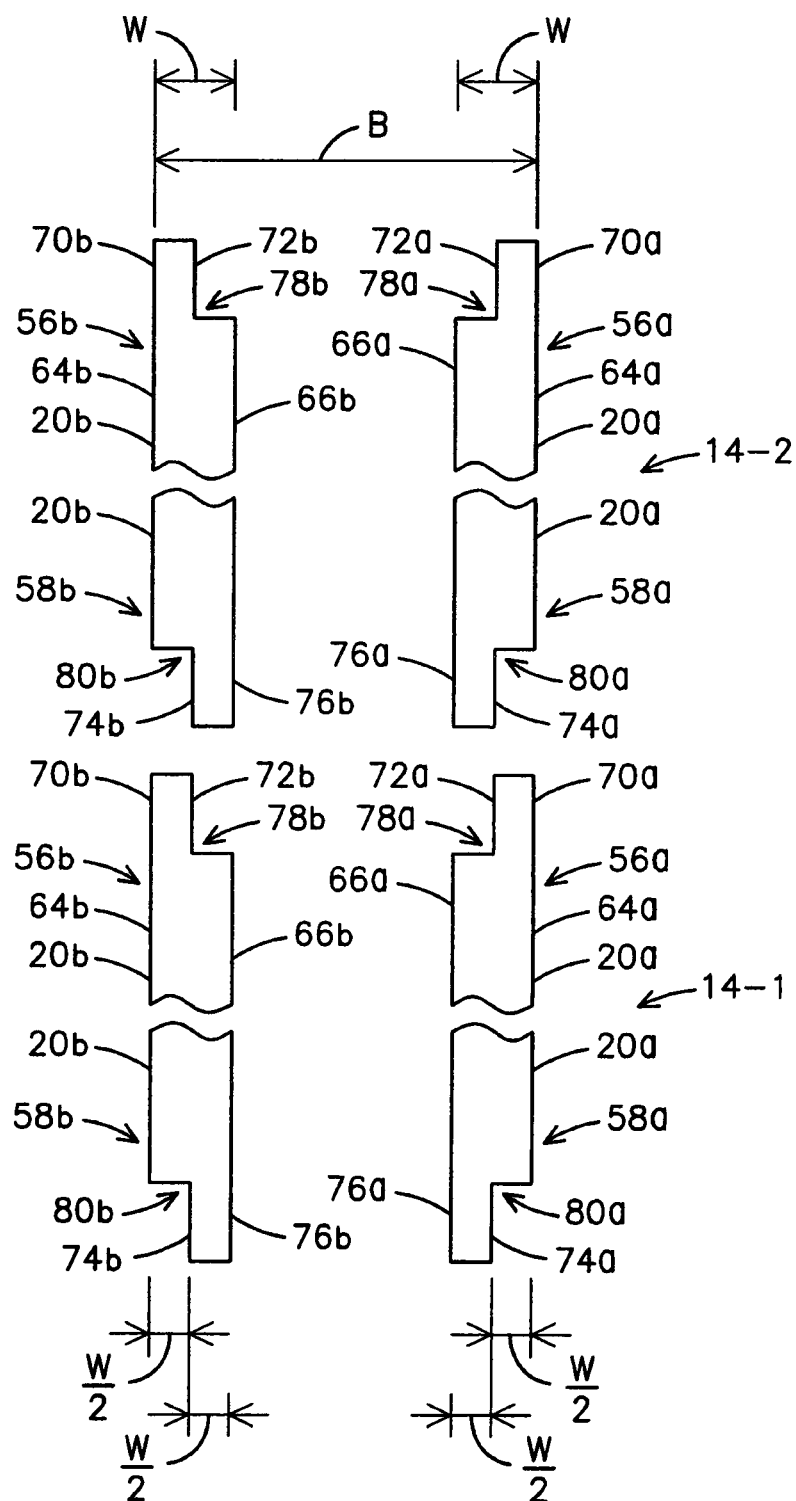


FIG. 5A

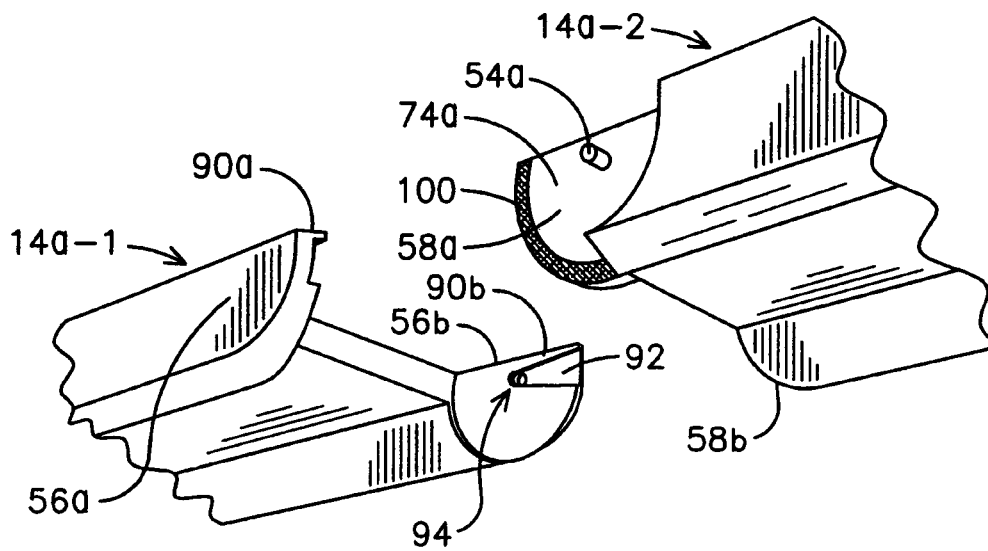


FIG. 6

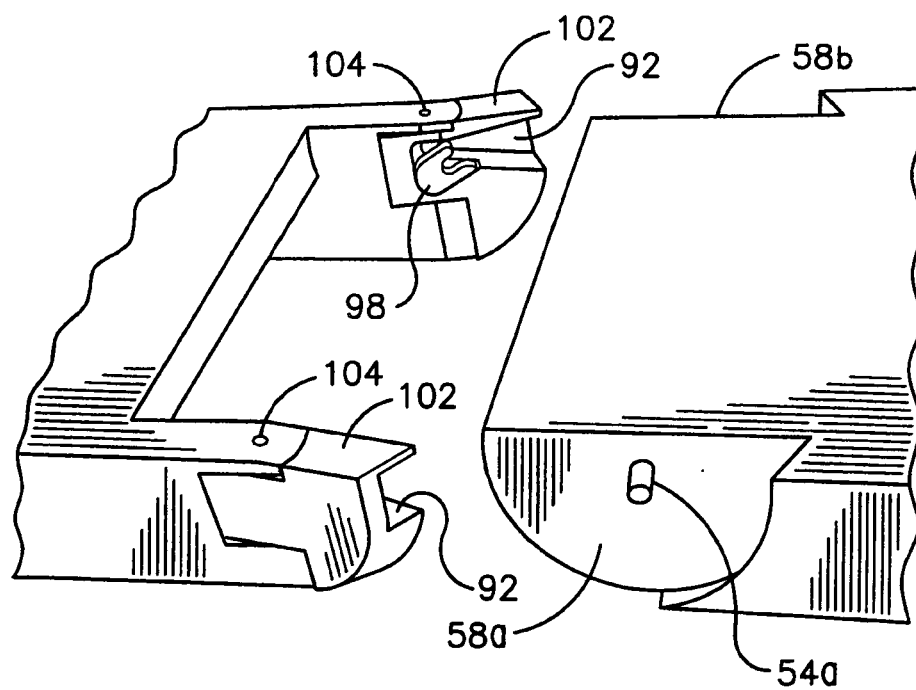


FIG. 7

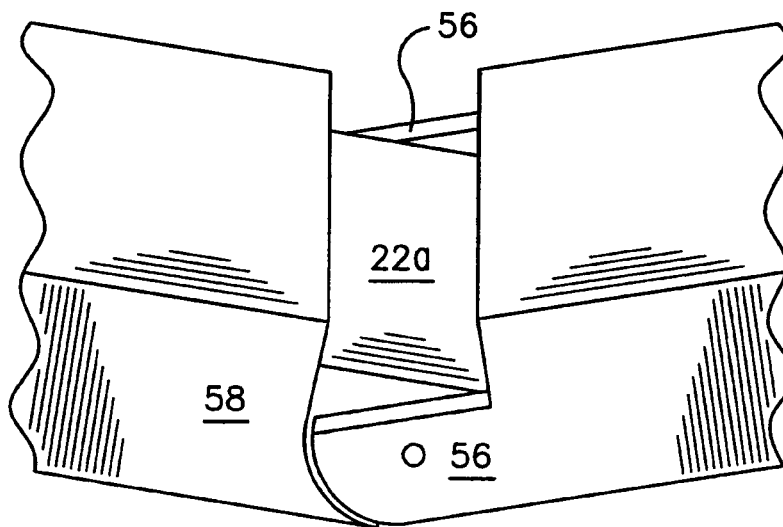


FIG. 8

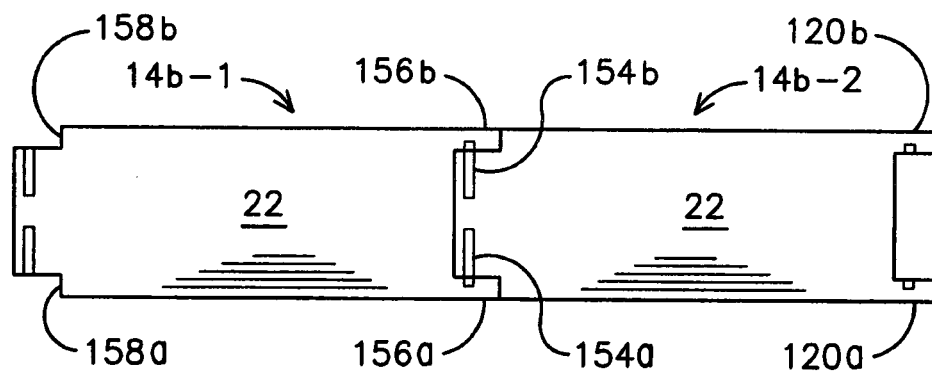


FIG. 9A

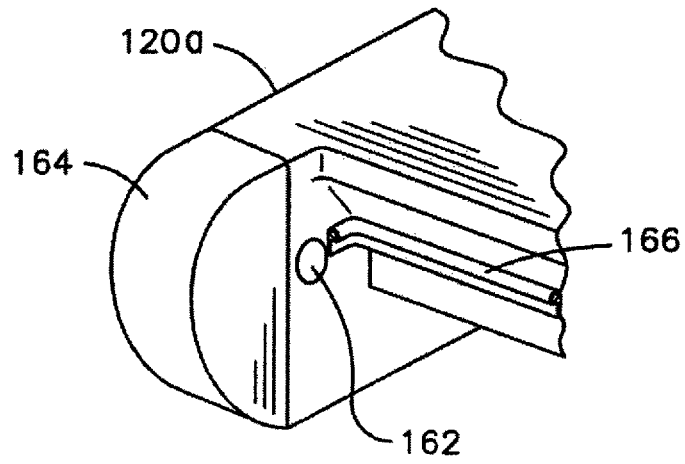


FIG. 9B

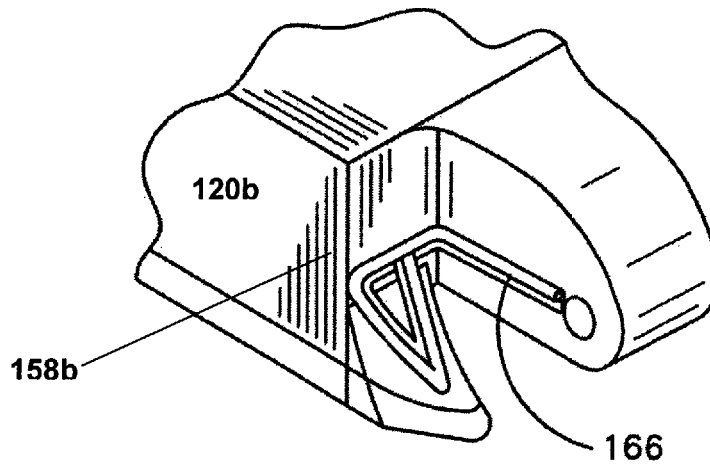


FIG. 9C

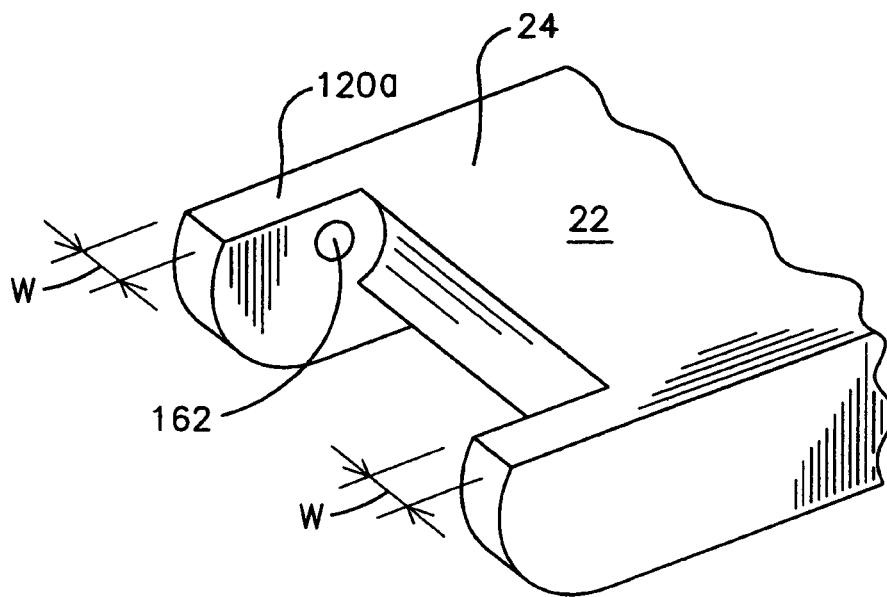


FIG. 9D

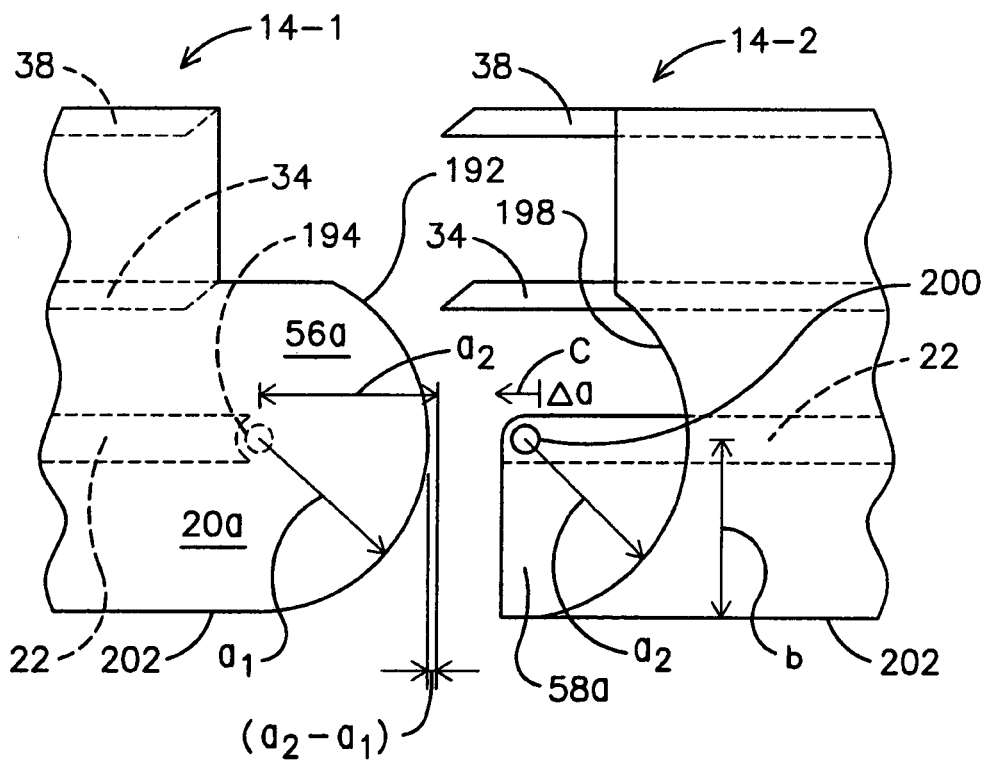


FIG. 10A

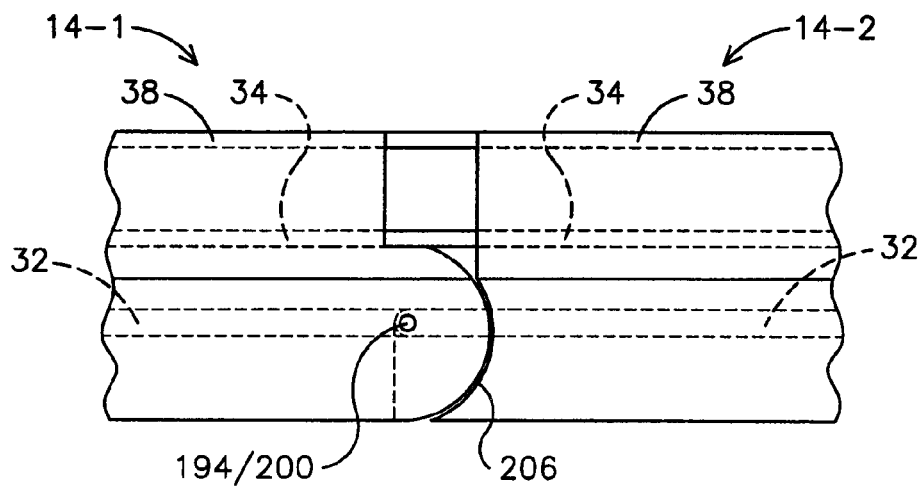


FIG. 10B

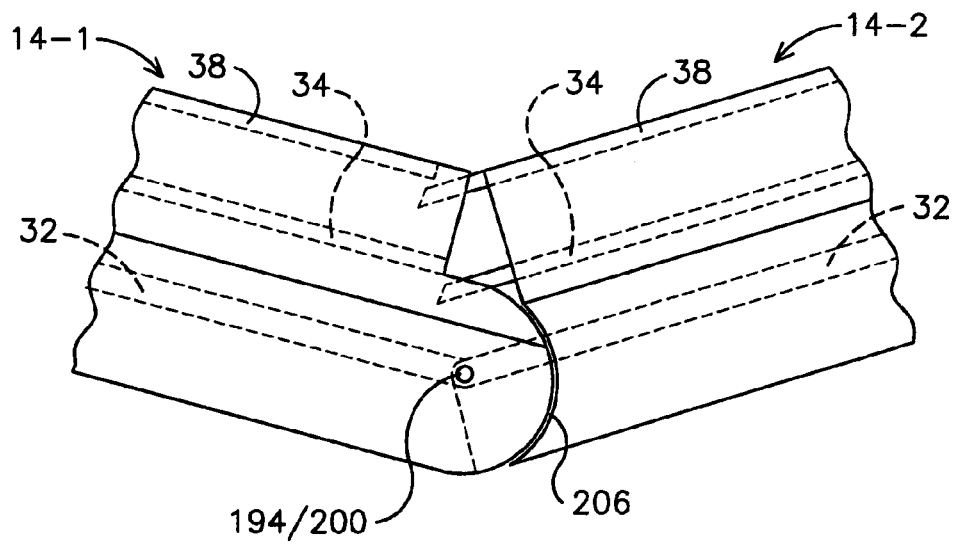


FIG. 10C

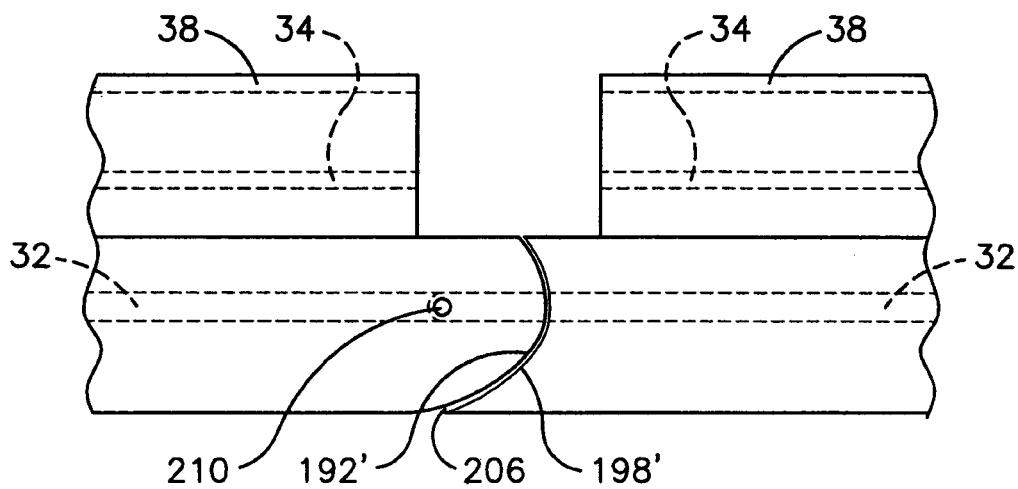


FIG. 10D

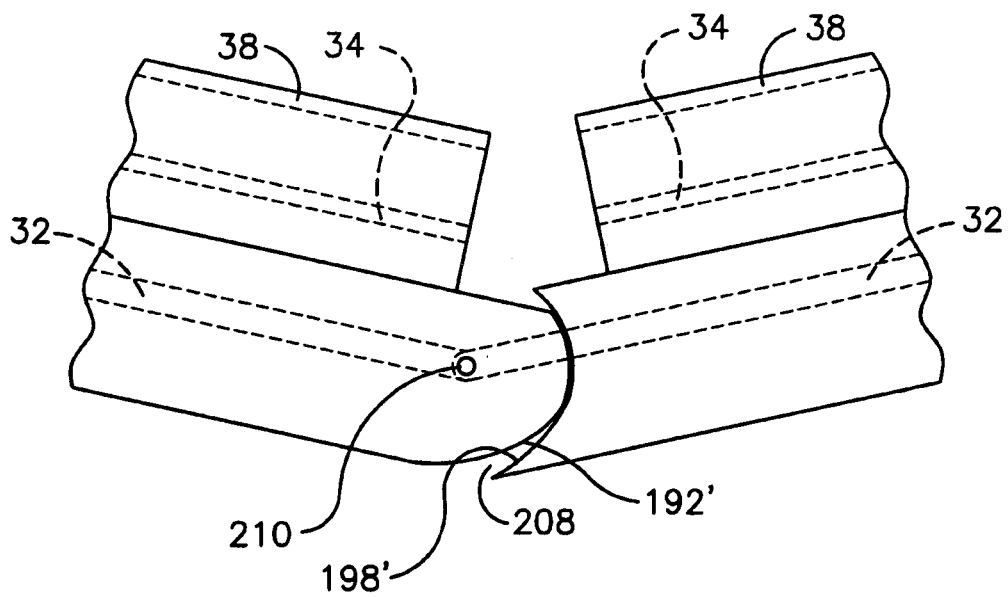
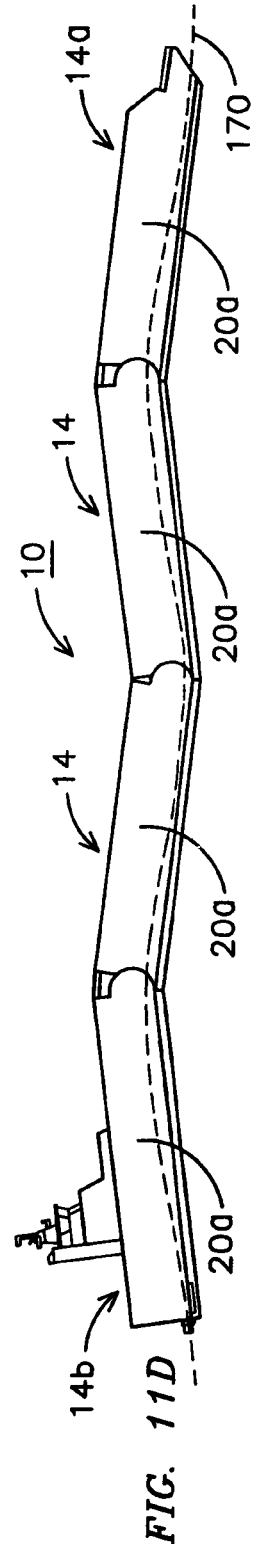
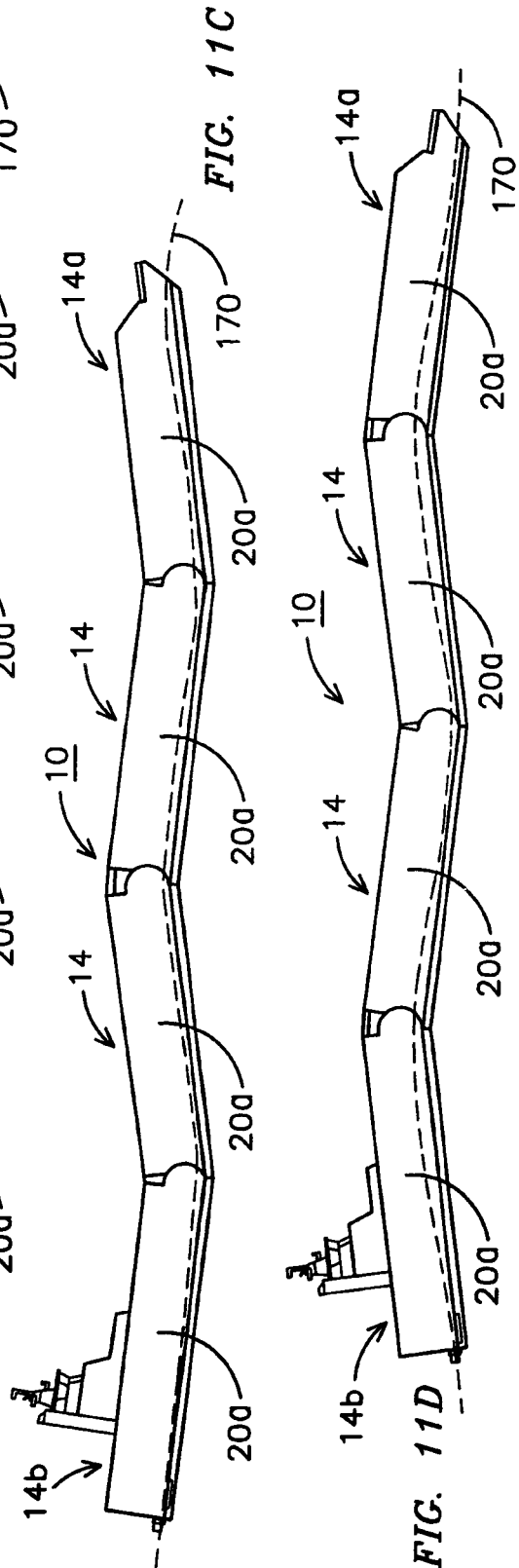
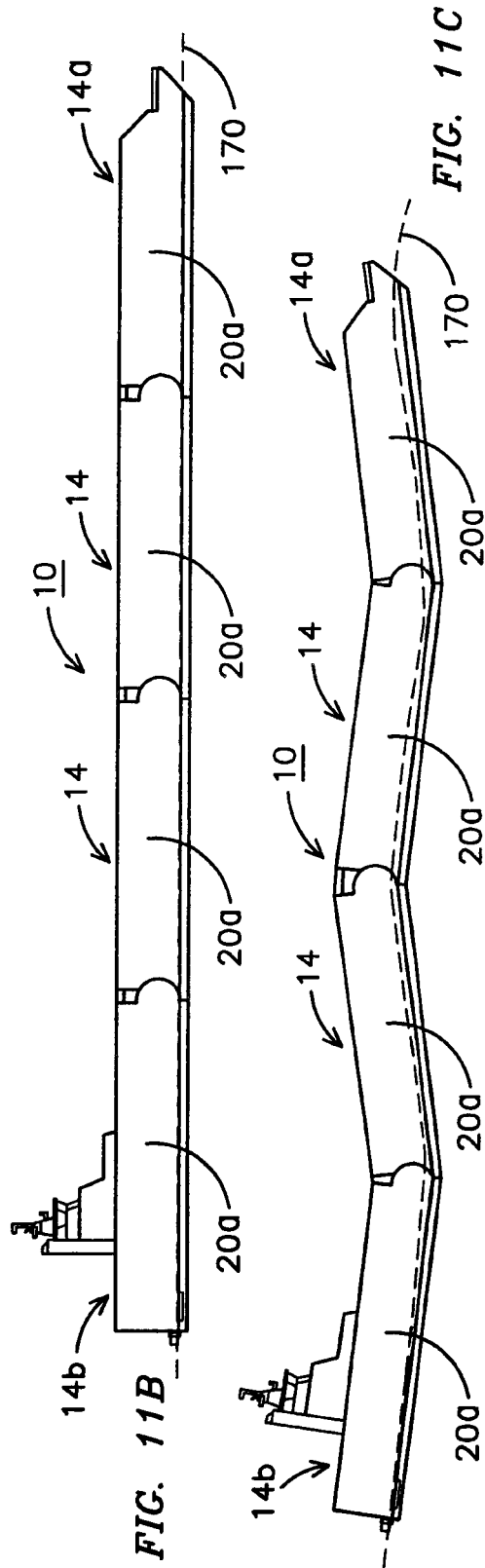
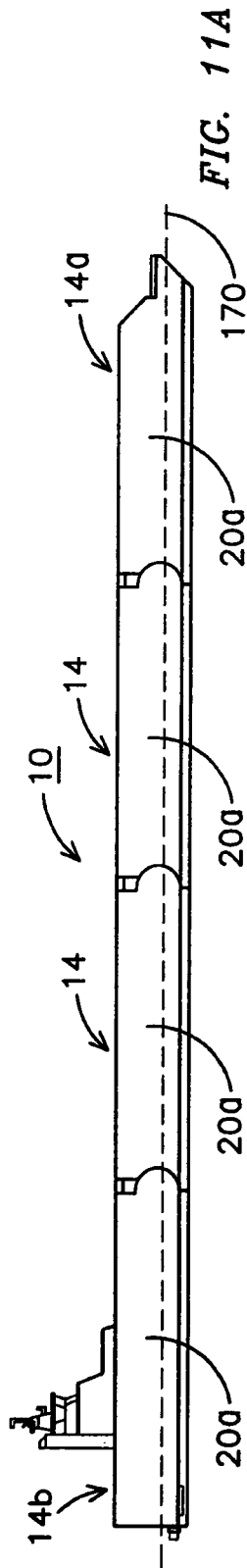
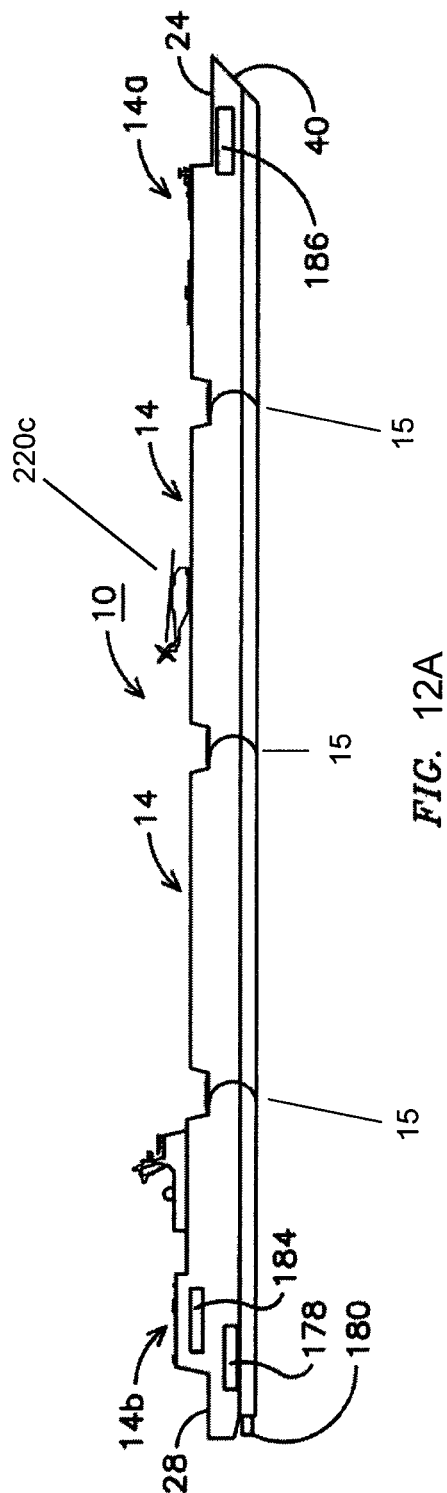


FIG. 10E





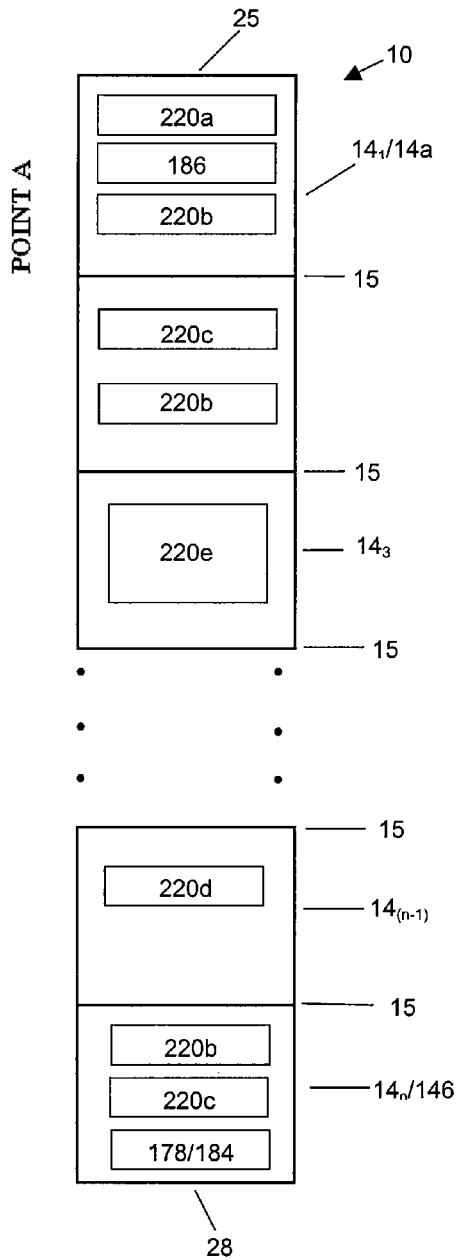


Figure 12B

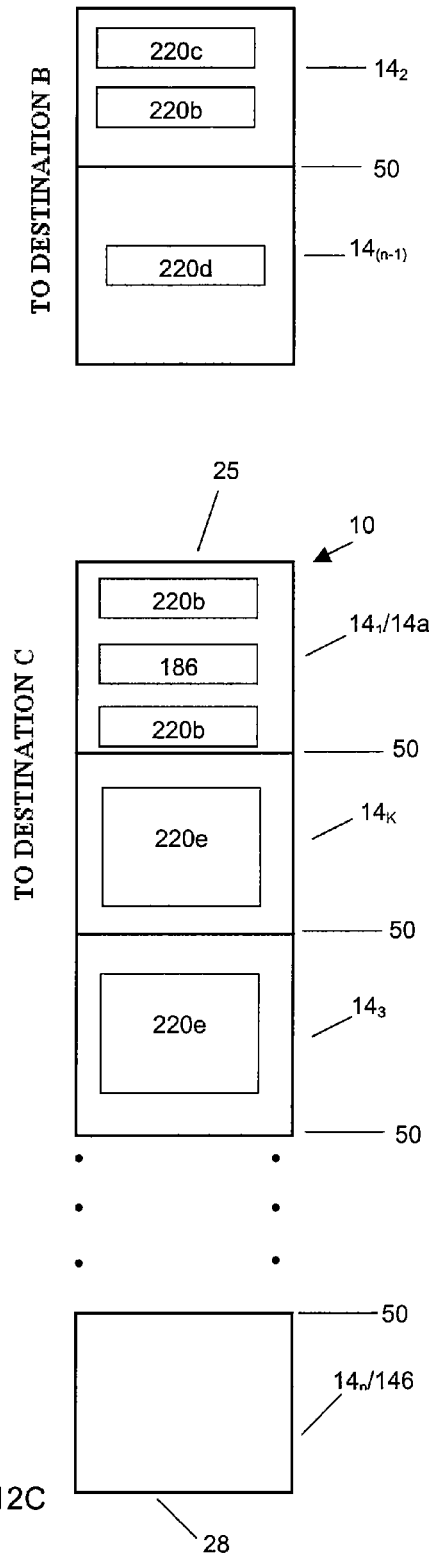
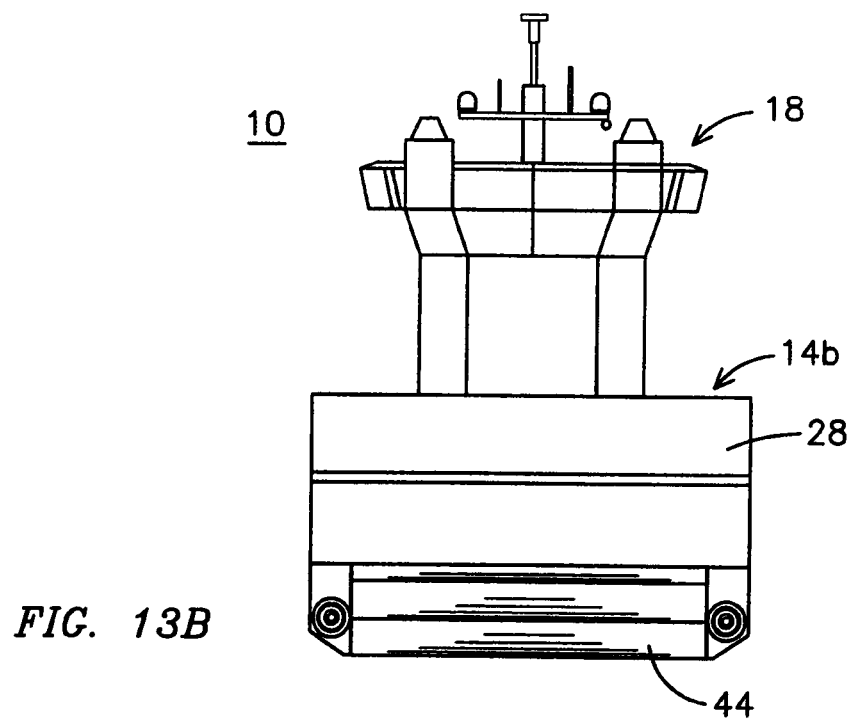
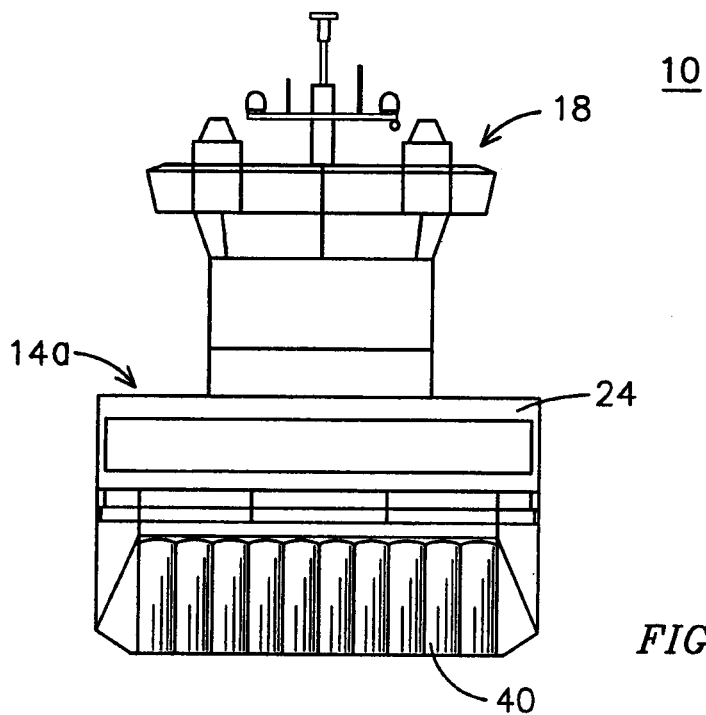


Figure 12C



1

SYSTEM AND METHOD FOR TRANSPORTING OVER WATER WITH MULTIPLE VESSELS

RELATED APPLICATIONS

This application is a continuation of U.S. application Ser. No. 12/594,782 filed Oct. 5, 2009, which claims priority to International Application No. PCT/US08/59122 filed Apr. 2, 2008 which claims priority based on U.S. Provisional Patent Application Ser. No. 60/909,850 filed Apr. 3, 2007.

FIELD OF THE INVENTION

This invention relates generally to ships and, more particularly, to maritime designs and methods of transport.

BACKGROUND OF THE INVENTION

The transportation industry provides a wide variety of modes and routes with which to meet diverse demands. Selection can be based on numerous factors, including required delivery speed, security and the influence of transportation cost on the price of goods and services. When rapid, time-critical movement is required over a long distance, e.g., thousands of miles, air service has been the norm for both passenger and cargo transport. By way of example, rapid deployment of large military operations can require significant levels of air transport to place equipment and personnel where they are needed when they are needed. On the other hand, when commodity freight is being moved large distances, selection of the transportation mode is more cost sensitive, but often limited by the availability of low-cost choices. Depending on points of departure and destination, multiple low cost choices may be available, but there is often a need to accept the slowest transit speeds to minimize transportation expense and thereby assure cost competitive goods and services. The cost of freight transport is highly dependent on operational costs.

When moving large volumes of freight between different continents, sea transport has been the predominant mode due to cost, while passenger transportation is predominantly by air. Commerce along some large inland waterways may be predominantly by barge or freighter, being limited to commodity products or large cargo which is cost prohibitive or impractical to ship over land. Generally, the choice of water transportation for long distance shipment implies acceptance of relatively slow delivery speed. When multiple transportation modes are available to reach a freight destination the competitiveness of the maritime industry has been challenged. Other modes may be less fuel efficient but are still cost competitive while also providing greater speed and flexibility. For example, the rail and trucking industries are often capable of more quickly delivering products to final destinations while cargo shipped by water must often be transferred to rail cars or trailers to effect final delivery.

In order for transportation by water to be more competitive it would be desirable to improve speed and further reduce transportation costs. However, operating costs, often increase with speed, particularly for freightliners. Such limiting factors are rooted in the limits of achievable hydrodynamic efficiencies for vessel designs. It has long been known that the efficiency of movement through water is a function of a ship's length to beam (L/B) ratio. There have been continual efforts to improve the design of ships with high L/B ratios for operation at relatively high speeds. Several classes of vessels have been so optimized.

2

Limitations in achievable performance stem from inherent structural issues associated with performance under high structural loads and bending moments such as experienced in high sea states. Strength and flexure issues associated with long, slender ships are addressed with provision of a more robust, typically heavier, longitudinal girder system relative to that required for relatively short ships. Generally, the length of the ship dictates the size and weight of the longitudinal girder system. With advanced analysis capabilities to model behaviors of hulls under dynamic loading, and considering the length of the ship as a single beam for modeling of behavior, girder systems must be of sufficient stiffness and mass to assure acceptable operation in the presence of expected bending moments. It is desirable to develop designs for long and slender vessels (e.g., with $L/B > 10$) which avoid the complexities and added mass conventionally required, as such can enable a more cost efficient ship which can operate more economically. Such improvements can render maritime transportation more suitable for a variety of commerce and non-commercial needs. What is needed is a set of solutions which render maritime operations faster, more flexible, and more cost efficient. With such greater capabilities maritime transportation can be a more acceptable alternative to transportation needs that otherwise must be addressed with air or land-based systems.

BRIEF DESCRIPTION OF THE INVENTION

In accord with an embodiment of the invention a method of transporting includes providing multiple vessels each having a hull defining an air cavity over a water surface. Different ones of the vessels are loaded with material destined for different end locations. The vessels are connected to one another with rigid couplings to effect tandem movement of the multiple vessels over water as one ship while permitting each vessel to undergo changes in pitch. The vessels are transported to a first destination and one or more of the vessels are disconnected from the ship.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention is explained in the following description in view of the drawings wherein:

FIG. 1 provides a partial perspective view of a ship according to an embodiment of the invention;

FIG. 2 is a view of the ship of FIG. 1 in a view showing an underside of the ship;

FIG. 3 illustrates a series of vessels coupled to one another to form a ship according to the embodiment of FIG. 1;

FIG. 4 is a partial perspective view illustrating hull portions and other select elements forming an exemplary mechanism that effects coupling of the vessels shown in FIG. 3;

FIGS. 5a and 5b are partial plan views schematically illustrating portions of hulls associated with the vessels shown in FIG. 3;

FIG. 6 is a partial perspective view of an alternate configuration of hull portions for effecting coupling of the vessels shown in FIG. 3.

FIG. 7 is a partial perspective view illustrating hull portions and other select elements of a coupling mechanism according to an alternate embodiment to effect a coupling of the vessels shown in FIG. 3;

FIG. 8 is a perspective view of a three dimensional model illustrating a hinge arrangement;

FIGS. 9A-9D are simplified plan and perspective views illustrating a coupling mechanism according to another embodiment;

FIGS. 10A-10E are side elevation views illustrating possible variations in hull designs according to the invention;

FIGS. 11A through 11D are elevation views illustrating ship 10 in various modes of operation;

FIG. 12A illustrates, in a side elevation view, the ship of FIGS. 1-4 deployed as a surface effect ship;

FIGS. 12B and 12C are partial plan views schematically illustrating alternate configurations of the ship shown in FIG. 1; and

FIGS. 13A and 13B are elevation views of the ship shown in FIG. 12 illustrating the bow and stern.

Like reference characters denote like or corresponding parts throughout the figures. In order to emphasize certain features relating to the invention, certain features shown in the figures may not be to scale.

DETAILED DESCRIPTION OF THE INVENTION

Before describing in detail example embodiments according to the invention, it is noted that the invention includes a novel and non-obvious combination of elements and method steps. So as not to obscure the description, details of elements and steps pertinent to the invention are emphasized in the figures and written description, without illustrating in the figures certain associated elements and steps which are otherwise conventional or which will be readily apparent to those skilled in the art.

With reference to the simplified perspective view of FIG. 1, there is shown, according to one embodiment of the invention, an exemplary ship 10 comprising an arbitrary number of vessels 14 arranged in a serial assembly for tandem movement as one unit or ship. Although various figures illustrate specific numbers of vessels 14 arranged in the serial assembly, a feature of the invention is that an arbitrary and variable number of vessels may form the ship at different times to suit desired goals.

Adjacent ones of the vessels 14 are flexibly connected to each other through couplings 15 (referenced generally in FIG. 12) which allow vessels to undergo variations in pitch, yaw or roll. Yet the vessels are coupled in a manner allowing transfer of motive power from vessel to vessel, thereby enabling movement of the entire series of vessels in a controllable manner and as a single ship, e.g., somewhat analogous to movement of a railroad train comprising a series of cars each coupled to another. The ship 10 includes a fore-most vessel 14, designated 14a, a rear-most vessel 14, designated 14b, and multiple intermediate vessels between the vessels 14a and 14b. Although only four vessels are shown in the figure the ship 10 may include fewer or a larger number of vessels 14, e.g., ten or more vessels. As indicated for intermediate ones of the vessels 14, each of the illustrated vessels includes a hull portion 16 and a platform structure 18 which may comprise multiple decks and superstructures. Like components among the intermediate vessels as well as the vessels 14a and 14b are designated with like reference numbers.

As used herein to describe a feature of a ship, the term length refers to a distance measurable along a direction parallel with the dimension of the ship or its hull which is substantially aligned with the primary direction of intended ship motion or thrust; and the term width refers to a distance measurable along a direction normal to the length. The lengths and widths of the vessels 14 may vary considerably. For purposes of providing an example range of dimensions, the lengths of commercial vessels according to the embodiments described may vary from less than 30 m to over 300 m and the widths may vary from less than 20 m to over 40 m.

FIG. 2 is a perspective view taken from beneath the ship 10 illustrating that each hull portion 16 comprises a pair of opposing and substantially parallel catamaran hulls 20, each hull in a pair designated as a starboard hull 20a or a port side hull 20b. A lowest deck 22 of the platform structure 18 is formed of individual decks 22-1, 22-2, 22-3 etc. on different vessels 14 which are each connected between a pair of the hulls 20a and 20b. The surface of the deck 22 which faces downward toward the water, as well as the component surfaces of the decks 22-1, 22-2, 22-3, etc. which face downward toward the water, are referred to as wet decks. Generally, the hull portion 16 of each vessel 14 has a length extending from a fore portion 24 to an aft portion 26 of the vessel. See FIG. 3. In this embodiment, all of the hulls 20a extend along a first straight axis A and all of the hulls 20b extend along a second straight axis A' parallel to the axis A.

The ship 10 extends an overall length L, comprehending individual lengths of the plurality of hulls 20a along the axis A and the plurality of hulls 20b along the axis A' among the multiple connected vessels 14. Hulls 20 positioned along each axis extend substantially toward one another with nominal or minimal spacing therebetween to accommodate required clearance for movement and sealing materials as described herein. In other embodiments, hulls of different vessels that are aligned along a common axis may be spaced substantially apart from one another, e.g., by a meter or more with optional sealing materials such as a bellows arrangement, extending between the hulls of different vessels to provide isolation of cavities formed between opposing hulls 20a and 20b if it is desired to provide a pressure differential between the cavities relative to atmospheric pressure. The ship length, L, extends from the ship bow 25, along the fore portion 24 of the vessel 14a, to the ship stern 28, along the aft portion 26 of the vessel 14b.

The hulls 20a and 20b of each vessel 14 are parallel with one another, and each vessel 14 has a width B (see FIG. 5) measurable as the distance between the outside substantially parallel surfaces of opposing hulls, 20a and 20b, i.e., as measured from an exterior-facing surface along the port side of one hull to an exterior-facing surface along the starboard side of the opposing hull. For embodiments where each of the vessels in the ship has the same beam width, B, the ship may be described as having a uniform beam width B.

The view of FIG. 2 illustrates that each pair of hulls 20a and 20b of each vessel 14 provides a cavity region 32 having an associated volume of air when the vessel is on water. With the vessels 14 coupled in a tandem arrangement, the series of cavity regions 32 are in open communication with one another to form a chamber 36, extending along multiple vessels 14, which is multiple times the volume associated with any individual cavity region. The illustrated chamber 36 extends from the ship bow 25 to the ship stern 28 and is substantially enclosed by the series of hulls 20a and 20b in combination with a bow seal 40 positioned along the bow 25 of the ship and a stern seal 44 positioned along the stern 28 of the ship.

The vessels 14 forming the ship 10 may be coupled in a variety of ways depending on the degrees of freedom desired for each vessel with respect to each adjacent vessel to which it is joined. Depending on how the vessels are coupled to one another, each vessel 14 may experience heave, or changes in pitch, yaw or roll, relative to an adjacent vessel, about the point of coupling between the vessels. FIG. 3 illustrates a series of the vessels 14 coupled to one another in a configuration suitable for operation of the ship 10. The perspective view of FIG. 4, illustrates elements of one exemplary coupling mechanism 50 that effects coupling of the first and

5

second adjacent vessels **14-1** and **14-2** shown in FIG. 3. Portions of the hulls **20a** and **20b** positioned along the aft portion **26** of the second vessel **14-2** are, respectively, each adapted to rotatably engage with portions of the hulls **20a** and **20b** along the fore portion **24** of the first vessel **14-1**.

With respect to FIGS. 4 and 5a, the vessels **14-1** and **14-2** are shown in spaced-apart relation for clarity of illustration. This illustration shows additional components of the platform **18**. Above the lowest deck **22** there is an exemplary second deck **34** which includes weather cover **38** formed thereover. Although not illustrated, an arbitrary number of additional decks may be formed above the deck **34** to accommodate cargo or passengers. In this embodiment, when the coupling mechanism **50** is fully engaged the coupling is the interface between the two vessels, i.e., between the fore portion **24** of the first vessel **14-1** and the aft portion **26** of the second adjacent vessel **14-2**. Each coupling mechanism **50** comprises two couplings **50a** and **50b**, each of a three component hinge-type arrangement. A fore region component on a hull on one vessel is connectable with an aft region component on a hull of another vessel with a locking pin. See, also, FIG. 5b. Each coupling **50a**, on the starboard side of the vessels, comprises a first pin **54a** which links a fore region **56a** of the hull **20a** of the vessel **14-1** to an aft region **58a** of the hull **20a** of the vessel **14-2**. This arrangement enables a rotational, hinge-like movement of the hull fore region **56a** of the first vessel **14-1** about the pin **54a** and with respect to the aft region **58a** of the vessel **14-2**. Similarly, the couplings **50b**, each on the port side of the vessels **14-1** and **14-2**, comprises a second pin **54b** which links a fore region **56b** of the hull **20b** of the vessel **14-1** to an aft region **58b** of the hull **20b** of the vessel **14-2**. These pairs of three component arrangements enable a rotational, hinge-like movement of the hull fore region **56b** of the first vessel **14-1** about the pin **54b** and with respect to the hull aft region **58b** of the vessel **14-2**.

The pins **56a** and **56b** may be stationary with respect to the aft regions (**58a**, **58b**) while the fore regions (**56a**, **56b**) rotate, but other arrangements will be apparent. The coupling mechanism **50** is one of several embodiments which can provide the ship **10** with a continuous, yet articulated or jointed, first hull **60a** comprising the plurality of hulls **20a**, e.g., along the axis A, and provide the ship **10** with a continuous, yet articulated or jointed, second hull **60b** comprising the plurality of interconnected hulls **20b**, e.g., along axis A'. In this sense, the ship **10** is an articulated or jointed vessel. In other embodiments the ship **10** may include one or more additional articulated hulls, e.g., incorporating mechanisms **50**, positioned between the hulls **60a** and **60b** and extending the length L of the ship.

The general concept of an articulated vessel has been explored in the past. See, for example, U.S. Pat. No. 3,938, 461. However, prior implementations have not provided a series of vessels which, when coupled for tandem motion, collectively behave as a single ship. For example, the ship **12** can be steered and maneuvered as a single vessel although it comprises multiple vessels **14**. Several embodiments of the invention achieve this effect by allowing changes in pitch among individual vessels while constraining other motion such as roll or yaw. According to several embodiments, rotational movement and translational movement along certain axes is controlled or prohibited to prevent yaw or roll while allowing rotational movement that enables changes in pitch in response to vertical bending moments. Thus individual vessels can undergo changes in pitch while limiting or prohibiting other motions that would result in undesirable behaviors. As an example, under high sea state conditions it may be most preferred to limit or fully constrain changes in roll and yaw

6

among individual vessels while allowing changes in pitch. On the other hand, on relatively calm inland waterways it may be desirable to allow individual vessels to undergo changes in both pitch and yaw while constraining changes in roll. The following examples illustrate a system which constrains changes in roll and yaw while allowing changes in pitch.

FIGS. 5a and 5b are simplified views of the pairs of hulls **20a** and **20b** of the vessels **14-1**, **14-2** and **14-3**. FIG. 5a is a plan view showing two pairs of hulls **20a** and **20b** in spaced-apart relation as they are being joined to provide a mechanically coupled arrangement of the vessels **14-1** and **14-2**. The figures illustrate features of an exemplary design incorporating the coupling mechanism **50** to join the hulls **20** and form the larger hulls **60a** and **60b** of the ship **10**. In this example, the hulls **20** of adjacent vessels are coupled to one another with the same mechanism **50** at each interface between two vessels **14** but combinations of different coupling mechanisms, e.g., providing varying degrees of freedom, are contemplated. When the hulls **20** are coupled together with the mechanism **50**, a profile of substantially fixed width can be maintained along the entire length of the two articulated ship hulls **60a** and **60b**. One simplified example of a hull design and associated coupling mechanism **50** which results in the articulated hulls **60a** and **60b** is now described. The hulls **20a** and **20b** are illustrated as though they have each been formed with a pair of opposing vertical sidewalls so that each of the four side walls are positioned in a plane parallel with the other planes. It is to be understood that in other embodiments of the invention the hull sidewalls may have curvature with respect to such planes and with respect to the axes A and A', and the hulls may include various symmetric or non-symmetric features. Numerous additional variations in hull design are contemplated while nonetheless incorporating the concepts shown in the simplified illustrations of FIG. 5.

To effect the consistent profile of substantially fixed hull width along each of the axes A and A', each of the hulls **20** has a uniform width W over the majority of the hull length, wherein the width W is measurable from an outside plane surface **64a** of each hull **20a** to an inside plane surface **66a** of the same hull, and from an outside plane surface **64b** of each hull **20b** to an inside plane surface **66b** of the same hull; while at both the fore regions and the aft regions of the hulls **20**, the widths of those portions of hulls on one vessel that rotate with respect to portions of hulls on adjoining vessels are reduced. As used herein with respect to a hull **20**, the term outside surface refers to a surface that faces outward or away from the ship **10**, and the term inside surface refers to a surface that faces inward or toward another hull **20**. For a given vessel, the inside surface **66a** of the hull **20a** faces the inside surface **66b** of the hull **20b**. With the portions of hulls that rotate with respect to other portions of hulls and having reduced width, e.g., widths reduced to W/2, the engaging portions which rotate with respect to one another can be lapped to create a combined width, e.g., W, thereby providing a substantially uniform overall width for each of the hulls **60a** and **60b** including about the region of overlap.

The fore regions **56a** of the hulls **20a** each include a plane outside surface portion **70a** (facing away from the vessel) and a plane inside surface portion **72a** (facing the hull fore region **56b**) with a width, W/2, measured from the plane portion **70a** to the plane portion **72a**. Similarly, the fore regions **56b** of the hulls **20a** each include a plane outside surface portion **70b** (facing away from the vessel) and a plane inside surface portion **72b** (facing the hull fore region **56a**) with a width, W/2, measured from the plane portion **70b** to the plane portion **72b**. The aft regions **58a** of the hulls **20a** each include a plane outside surface portion **74a** (facing away from the ves-

sel) and a plane inside surface portion **76a** (facing the hull aft region **58b**) with a width $W/2$ measured from the plane portion **74a** to the plane portion **76a**. Similarly, the hull aft regions **58b** of the hulls **20b** each include a plane outside surface portion **74b** (facing away from the vessel) and a plane inside surface portion **76b** (facing the hull aft region **58a**) with a width $W/2$ measured from the plane portion **74b** to the plane portion **76b**.

In view of the foregoing geometry, the fore regions **56a** and **56b** and the aft regions **58a** and **58b** each have a profile width $W/2$ which is half of the otherwise uniform hull width W over the majority of the length of the hulls **20**. Consequently, with this reduction in hull width at the hull fore and aft regions, the fore and aft regions can lap one another to form a hinge joint between vessels which results in a smooth, continuous transition region between adjoining hulls **20** having a width W . In this example the width reductions along the individual fore and aft regions **56a**, **56b**, **58a** and **58b**, relative to the full hull width W are abrupt, resulting in angled, notch-shape recesses which are referenced in the figures as fore recesses **78a** and **78b** (adjacent the hull fore regions **56a** and **56b**, respectively, each extending along one of the surfaces **72a** and **72b**), and aft recesses **80a** and **80b** (adjacent the hull aft regions **58a** and **58b**, respectively, each extending along one of the surfaces **74a** and **74b**). With the hull fore regions **56a** and **56b** each extending toward one another a distance $W/2$ from a respective plane outside surface portion **70a** or **70b**.

The recesses **78a** and **78b** about the fore regions **56a** and **56b** can each receive one of the aft regions **58a** and **58b**, also of width $W/2$, and the recesses **80a** and **80b** about the aft regions **58a** and **58b** can each receive one of the fore regions, such that fore and aft regions form lapped pairs (**56a**, **58a**) and (**56b**, **58b**) with each surface **72a** positioned against a surface **74a** and each surface **72b** positioned against a surface **74b**. See FIG. **5b**. Although the surfaces **72a**, **72b**, **74a** and **74b** are described as plane surfaces, it is contemplated that such lapping of fore and aft regions of different hulls can be effected with surfaces that are not formed in parallel planes and such surfaces may be angled, beveled or curved with respect to vertical or horizontal planes and may include additional contours along surfaces which lap one another or along regions adjacent lapped surfaces.

A feature of the illustrated embodiment is that each lapped combination of a hull fore region and a hull aft region, e.g. regions **56a** and **58a**, or regions **56b** and **58b**, provides a profile having a combined width equal to the hull width W . This results in a substantially consistent width W along the entire length of each ship hull **60a** and **60b**. Although the hulls **60a** and **60b** have been described with opposing sides of the same hull being substantially parallel to one another, and having substantially constant widths W , this has been for simplicity of illustration. Generally, opposing sides of the same hull may occupy non parallel planes or may follow contours along the hull length or along planes orthogonal to a central axis along the length. Although the hulls **60a** and **60b** have been described as having fore and aft regions having individual widths $w/2$ such that when lapped the combined widths equal W , other proportions may be preferred. For example, the aft regions of the hulls **20** may have reduced widths of $W/3$ relative to a full hull width W in portions thereof which lap while the fore regions of the hulls **20** may have a width $(\frac{2}{3})W$ relative to the full width W . The combined width of the two portions may still be W . Other proportions as well as angled and contoured shapes are contemplated. While it is desirable that the lapped components generally provide a width W . FIG. **6** is a partial perspective view of the hulls **20**

according to an alternate configuration wherein the fore regions **56a** and **58b** are angled to receive the aft regions **58a** and **58b**.

FIG. **5b** is a partial sectional view of the vessels **14-1** and **14-2** illustrating the pairs of hulls **20a** and pairs of hulls **20b** shown in FIG. **5a**. The view is taken along a plane passing through the pins **54a** and **54b**. Pairs of the hulls **20a** and **20b** are shown engaged to one another with a hinge pin **54a** connecting hull fore region **56a** to hull aft region **58a** and with a hinge pin **54b** connecting hull fore region **56b** to hull aft region **58b**. The illustrated pins **54a** and **54b** are shown as extended a sufficient width into both of the hulls in a lapped pair to assure to securement and reliable rotational movement responsive to forces which change the pitch of the vessels. The pins **54a** and **54b** may be of varied designs. In the illustrated embodiment the pins may be fixedly secured to or through the fore regions **56a** and **56b** (or to the aft regions **58a** and **58b**) such that the aft regions may be swung, via a hinge arrangement, into place so that each pin passes into an aperture within an aft region. Alternately, the aft regions may include guides or angled slots for placing the pins at appropriate positions therein as the aft regions are moved into the recesses **78a** and **78b** and the fore regions are moved into the recesses **80a** and **80b**. The pins **54a** and **54b** may also be of the movable or retractable type, controlled, for example, by actuators or hydraulics or manual means. Such hinge designs have been used, for example, to connect a tug-barge unit, with the bow of the tug coupled to a stern notch of a cargo-carrying barge by means of retractable pins. Such available hinge designs, available from Bludworth Cook and Intercontinental Manufacturing, have been used to allow one monohull vessel, i.e., a tug, to pitch with respect to another monohull vessel, i.e., a barge. Generally, the starboard and port sides of one vessel may be fitted with pins which are initially in a retracted configuration and which are extended once the vessels are aligned for coupling. Such hinge style couplings permit changes in pitch while constraining the vessels from separately undergoing changes in roll and yaw.

According to another embodiment, the perspective view of FIG. **6** illustrates two spaced-apart vessels **14a-1** and **14a-2**, functionally similar to the vessels **14**, incorporating a variation of the coupling mechanism **50**. The hull fore regions **56a** and **56b** each are formed with an angled wall surface **90a** or **90b** along the surfaces **72a** and **72b** (schematically shown in FIG. **5a**) to facilitate centering of the aft hull portion **26** of the vessel **14a-2** with respect to the fore hull portion **56a** of the vessel **14a-1**. To further assist with alignment and placement of the pins **54a** and **54b**, each surface **90a** and **90b** includes an engagement slot **92** to guide movement of a pin to the desired position **94**. Once the pins are positioned for engagement, locking mechanisms, such as the rotatable mechanism **98** shown in FIG. **8**, retain each pin in place. Alternately, retraction-expansion mechanisms may further displace each pin along a longitudinal direction (i.e., along the direction of the width of the vessels) into receiving volumes, such as receiving cylinders, within the hull fore regions **56a** and **56b**. The receiving volumes may include sealed bearings or other low friction assemblies to facilitate continual rotational movement between the pins and the hull regions **56a** and **56b**. FIG. **6** also illustrates an optional, exemplary seal **100** along an outside surface **74a** of a hull aft region **58a**. Generally seals of varying designs may cover any or all of the surfaces **72a**, **72b**, **74a** and **74b** in varying degrees to reduce or minimize movement of air through the interface between coupled vessels when the chamber **36** has a positive pressure. The seal **100** may be a brush seal or may be formed of a synthetic woven material, e.g., polypropylene, or may be of a rubber-like or

low-friction material and may be inflatable, e.g., in an annular or semi-annular shape, to pneumatically vary the degree of sealing.

FIG. 7 illustrates a further variation in design of the hull fore regions **56a** and **56b** with each incorporating a wing section **102** rotatable about a pivot assembly **104**. Each wing section includes an engagement slot **92** as described with respect to FIG. 6. Motion of the wing sections about the pivot assemblies may be powered.

The embodiments so far described include but are not limited to designs which incorporate a split hull connection configuration, i.e., wherein the fore and aft portions of adjoining hulls are reduced in width in order to be lapped against one another and effect connection with a pin. See, for example, FIG. 5. Numerous other arrangements are contemplated. For example, the deck at the aft of one vessel may extend beyond the hull to connect directly with the deck or the hulls of another vessel via, for example, retractable pins that extend from one of the decks. FIG. 8 is a perspective view of a three dimensional model illustrating a hinge arrangement connecting a lowest deck level **22a** along an aft region **58** of one vessel with fore regions **56** of hulls **20** located on the port and starboard sides of a second vessel. FIG. 9A is a simplified plan view showing such an arrangement for two spaced-apart vessels **14b-1** and **14b-2**, functionally similar to the vessels **14**, but incorporating another variation of the coupling mechanism **50**. For purposes of illustrating features of this embodiment the figure shows components that are in different planes and which would not be visible in a view taken along a single plane. Portions of the vessel hulls are shown at the fore regions **24** (see FIG. 3) of the vessels.

The vessel hulls, designated **120a** and **120b** differ from the hulls **20a** and **20b** in that they can be of substantially constant width over the entire length of each to form the ship hulls **160a** and **160b**. The hulls **120a** and **120b** do not incorporate a lapped configuration wherein fore regions of hulls on one vessel are hinged directly to aft regions of hulls on an adjoining vessel. Rather, the hull fore regions, designated **156a** and **156b** and the hull aft regions **158a** and **158b** can be of the same width, *W*, as the other portions of the hulls. At the fore ends **24** of the vessels **14b-1** and **14b-2**, the hulls **120a** and **120b** extend beyond the deck **22**, while at the aft ends **26** the deck **22** extends beyond the hull aft regions, designated **158a** and **158b**. The hull fore regions of the vessel **14b-1** are designed to receive retractable-extendible pins **154a** and **154b** which are mounted at the aft of the deck **22** of the vessel **14b-2**.

FIG. 9B illustrates fender material **164**, e.g., an elastomer, applied to an end of a hull **120a** at the fore region **156a** and a P-seal **166** applied along the bow of the deck **22** between the fore regions **156a** and **156b** to reduce or minimize movement of air through the interface between pairs of coupled vessels when the chamber **36** has a positive pressure. FIG. 9C illustrates further positioning of P-seal material **166** along the end of a hull **120b** at the aft region **158b** to further reduce movement of air out from the chamber **36**. FIG. 9D is a partial perspective view of the embodiment of FIG. 9A illustrating the fore region **24** of the vessel **14b-1** (without fender material and seals) and a receiving cylinder **162** formed in the fore region **156a** of the hull **120a** into which a pin **154a** may slide to couple the deck of an adjoining vessel **14b-2** thereto. The cylinder **162** may include bearings to facilitate non-binding, low resistance, rotational movement of the pin relative to the hull.

The illustrated embodiments address limitations in conventional ship design. Generally, as the length of a vessel increases, conventional design practices have required that

the structure be strengthened to withstand higher moments of loading. Vessels are designed to exhibit sufficient stiffness to counter, for example, vertical bending moments due to seaway. More generally, a large vessel can incur a combination of low frequency wave-induced vertical bending moments (transverse with the length of the hull) and higher frequency lateral forces resulting from the impact of waves against the hulls. There is a non-linear relationship between increases in vessel length and the structural mass that must be added to the vessel in order to provide necessary stiffness to the hull structure. This has made it especially costly to provide very long ships, and it has become accepted that, to meet structural requirements under the most adverse sea conditions, the mass per unit length will increase as the overall length of a vessel is increased. Thus the need for the structure to withstand various types of stresses has limited the ability to provide vessels which are both longer and more lightweight. Without sufficient structural resilience a vessel can flex and oscillate in response to bending moments sometimes placing the hull out of alignment and possibly resulting in failure.

These conventional constraints are overcome by providing an articulated ship comprising multiple vessels flexibly coupled to one another for tandem movement. With regard to the exemplary hulls **60a**, **60b** comprising multiple segments each formed of a catamaran-like hull **20a** or **20b**, a feature of the invention is that the length and beam width of individual hulls **20** can be based on desired performance parameters, including weight, buoyancy, operating speed and efficiency, while not limiting the overall length of the ship. Thus the structural requirements for the hulls **60** that form the ship **10** are not primarily based on the overall length of the hulls **60**, but, rather, are largely based on the length of the individual hulls **20** and design specifications established for the individual vessels **14** which form the ship **10**. To overcome constraints relating to bending moments, the hulls are connected to one another in a manner which allows for movement of individual ones of the vessels **14**, so that the individual hulls **20** are responsive to bending moments. For example, at the interface between coupled vessels there can be translational or rotational degrees of freedom which permit responsiveness of one or more vessels to external forces. With the coupling mechanism **50**, in one embodiment the ship **10** allows for constrained movement of individual vessels in response to vertical bending moments, and thus there can be significant change in vessel pitch. This allows the individual vessels to be displaced instead of requiring the ship **10** having to behave as a rigid and more heavily built structure. The vessels of the ship **10** can be displaced in response to bending moments (e.g., induced by variations in the contours of a water surface) while a ship with a rigid hull would be designed to withstand such moments with less flexure.

As illustrated in FIGS. 2 and 4, the ship **10** may include a bow seal **40** and a stern seal **44**. In combination with these seals, the ship may be further equipped to function as a Surface Effect Ship (SES), the design of which overcomes limitations of ship length and performance that have been characteristic of this vehicle class. The seal **100** of FIG. 6 and the various other seals shown in the figures can facilitate retention of air pressure (relative to surrounding ambient pressure) in the chamber **36** to provide lift to the hulls **60a** and **60b**.

In the past, Surface Effect Ships have generally included fore and aft skirts about a single pair of rigid, parallel catamaran hulls to sufficiently enclose the air volume between the hulls and enable pressurization that results in formation of an air cushion for elevating the hulls. Generally, with respect to prior SES designs as well as the embodiments illustrated

11

herein, an elevation of hulls in a SES with pressurized air is referred to as an on-cushion state. This is to be contrasted with an off-cushion state in which the elevation of the hulls determined by vessel buoyancy. An on-cushion configuration, relative to an off-cushion state, enables the ship to cruise at a relatively high speed with relatively low water resistance.

In prior SES designs the hulls have been rigid girder systems extending the entire length of the ship. With such a rigid structure efforts to scale up the size of the ship have been problematic. For example, under high sea state conditions there can be significant changes in wave contours relative to the keel of a vessel, e.g., due to presence of tall wave crests. Such situations can place portions of the keel above the trough of a wave, resulting in a loss of pressure needed to support the air cushion. Consequently, prior SES designs have generally been limited to hull lengths less than 100 meters. Under varied sea conditions surface effect ships with shorter keel dimensions have a reduced frequency of losing air cushion under high sea state conditions, e.g., sea states of five or higher. Generally, for this reason, surface effect ships are not designed with lengths greater than 300 m.

With the ship 10 functioning as an SES, an air cushion can be generated along the entire chamber 36 to place the ship in an on-cushion state resulting in elevation of the hulls 60a and 60b relative to a water line. FIGS. 11A through 11D are elevation views of the ship 10 deployed as a surface effect ship and illustrating the starboard sides of the component vessels 14 during various modes. In FIG. 11A the vessels 14 are shown in level trim with an exemplary water line 170 along the hulls corresponding to an off-cushion state and a first draft. FIG. 11A may correspond to the vessels configured in an SES mode or the ship otherwise comprising a series of vessels 14 forming the hulls 60a and 60b. FIG. 11B illustrates the same vessels in level trim relative to the water line 170 when the ship 10 is configured in an SES mode and in an on-cushion state characterized by a second draft. As shown in FIGS. 11C and 11D, the ship 10 readily exhibits changes in pitch at each interface between component vessels. Although FIGS. 11C and 11D illustrate the ship 10 as a surface effect ship in an on-cushion state, similar changes in pitch among the vessels 14 can occur in an off-cushion state and when the ship 10 is not deployed as a surface effect ship. The illustrations show possible dynamic orientations of individual vessels. The changes in pitch are not necessarily to scale or specific to a particular speed of the ship 10. The magnitude of such pitch changes can be a function of both the sea state and ship velocity.

FIGS. 12A, 12B and 12C further illustrate, features and alternate configurations of the ship 10 when deployed as a surface effect ship. In FIG. 12, like reference numbers refer to like vessels and components shown in other figures and the couplings 15 may take the form of any suitable mechanisms, including but not limited to embodiments illustrated herein), allowing flexible connections between vessels and allowing some or all of the vessels to undergo variations in pitch, yaw or roll. The ship 10 as shown in FIG. 12A illustrates four vessels 14 forming the ship 10, but fewer vessels, or an arbitrarily large number of vessels, may be variably configured to form the ship, with the ship having additional features including various platform structures, and an exemplary main propulsion system 178 with water jets 180 located in the rear-most vessel 14b. Aft lift systems 184 are also located in the vessel 14b while forward lift systems 186 are positioned near the bow in the vessel 14a. The lift systems are positioned relatively close to the bow seal 40 and stern seal 44 so that if, during on-cushion movement, seaway displaces one of the seals causing partial depressurization in the chamber 36, the

12

lift systems can quickly force the seal back into a sealing position against the water surface. Other power system configurations to effect combinations of propulsion and lift are contemplated.

FIGS. 13A and 13B are elevation views of the ship 10 shown in FIG. 12A, again configured as an SES and illustrating, respectively, the bow 24 and the stern 28. A feature of the invention is enablement of a flexible ship in several regards. An important load parameter in the structural design of ship hulls is the vertical bending moment due to seaway, which causes changes in pitch. With a ship formed of individual vessels interconnected with a degree of freedom (e.g., rotational freedom to permit differential heave or changes in pitch) along the interface between vessels, it is possible to provide a relatively long and slender ship with less structural mass than would be required if the ship were made of a continuous rigid hull portion, whether a mono-hull or multi-hull, e.g., catamaran, design. Further, the achievable length of such a ship is not limited by structural requirements of the hull portion because the hull portions of individual vessels in the ship can be of a size optimized for the application, structural efficiency, minimum mass, carrying capacity speed, economy or other factors. In fact, the length of the ship and the number of interconnected vessels forming the ship can be arbitrarily large and, based on structural considerations, without limit.

In another regard, the invention enables custom attachment and arrangement of vessels as well as selective "drop off" of individual vessels at multiple points of destination. Ships according to the disclosed design options are, essentially, modular constructs which can be assembled and disassembled to suit purposes of a carrier company. They may comprise mixes of uses among the different vessels which have heretofore been less practical. For example, a ship may include a variety of vessels of different designs to carry containers loadable with a crane, roll-on cargo and vehicles, liquids such as petroleum products, and passengers. The potential high speed capability combined with this carrying flexibility allows a transportation company to assure a customer base of rapid and reliable shipping while accommodating short notice changes in carrying capacity. For example, if the company establishes a regular schedule over a route for high speed delivery, it can adapt to fluctuations in the amount of cargo space in demand or the type of cargo or the number of passengers by changing the type and number of vessels in the ship on relatively short notice. FIGS. 12B and 12C are simplified schematic illustrations showing how the ship 10 may be reconfigured according to a method of transporting goods which begins with provision of multiple vessels 14, (i=1, n) each having a hull of arbitrary design which defines an air cavity when the vessel is placed on water such as shown in the example embodiment of FIG. 2. As shown in FIG. 12B, different ones of the vessels 14, may be connected at Point A with each containing differing cargo 220. The cargo 220 may be placed on one or more vessel decks (e.g., deck 34), it being understood that the FIGS. 12B and 12C do not associate any of the cargo with a particular deck level or location on a vessel 14 but, rather, illustrate that a vessel may carry cargo 220 on any of one or more decks. The cargo 220 may be of differing types including but not limited to containers 220a, roll-on cargo 220b, vehicles 220c (e.g., aircraft, land or water vehicles), and liquids 220d such as petroleum products. Also, the vessels 14 may be configured as luxury liners with private compartments or short distance transit vessels to accommodate passengers 220e.

The various cargo 220 and vessels carrying passengers may be destined for different end locations. The illustrated vessels 14 are initially connected to one another with cou-

13

plings **15** suitable for intended use of the ship, e.g., permitting changes in any combination of pitch, yaw or roll. If the intended use is best effected with limited rotational degrees of freedom, hinge-like couplings such as shown in the figures may be used to constrain movement to rotation about one axis, such as provided with the coupling mechanism **50**.

Incorporation of one or more different types of mechanisms to couple the vessels effects tandem movement of the vessels from Point A over water as one ship while permitting each vessel to undergo changes in, for example, pitch and/or yaw and/or roll. That is, different vessels may incorporate different coupling mechanisms having a different number of degrees of freedom or the coupling mechanisms may be designed to selectively provide different numbers of degrees of freedom to permit variations in any of pitch, yaw and roll. With such arrangements, the ship **10** may bring one or more first vessels, e.g., **14₂** and **14_(n-1)**, to a first Destination B where the first vessels are disconnected from other vessels **14_i** of the ship **10** and may, as shown be connected to one another over water. Thus, cargo or passengers on these vessels are separated from the ship **10** in order to effect delivery or transfer, e.g., at the first destination B or to another destination, via a different multi-vessel ship constructed according to the examples shown in the figures. Alternately, with or without separation of the vessels **14₂** and **14_(n-1)** from the ship **10**, cargo **220** or passengers may be unloaded from the vessels **14₂** and **14_(n-1)** for movement via another transportation mode which departs from the Destination B. As shown in FIG. 12C, at Destination B the vessels **14₂** and **14_(n-1)** are disconnected from the ship **10** and a vessel **14_k** containing other cargo **220** is connected to become part of the ship **10** which may then travel to a Destination C.

One or more of the first vessels **14_i** may be disconnected from the ship **10** while other vessels remain connected to one another as part of the ship **10**, and still other vessels **14_k** are incorporated into the ship **10** for transport as a single ship to transport cargo or persons thereon to still another destination. The ship **10** includes at least one propulsion unit **178** for imparting motive force to the vessels. Connection of the vessels to one another may effect connection in a manner that permits each vessel to undergo changes only in pitch. Ship movement to effect transport may include operating the ship as a surface effect ship while the activity of disconnecting the one or more first vessels may be performed in an off-cushion state.

In still another regard, multiple embodiments of the invention enable efficient transport of persons or cargo in a surface effect ship of arbitrarily large length. As a relatively long and slender ship, e.g., having a L/B of 10:1 or higher, economies of scale can be achieved, also allowing for improved fuel efficiency and transport speeds ranging on the order of 50 to 100 knots while even higher speeds are technically attainable.

Another feature of the invention relates to an improved capability of operation under high sea state conditions. By way of example, as ships according to the invention travel into large wave fronts, e.g., with crests on the order of 10 meters or taller, the initial vessel, e.g., **14a**, can be optimized in design to encounter such a condition with recognition that as subsequent vessels in the tandem series travel over the wave front the magnitude of changes in pitch will diminish. Thus the latter vessels in the series will undergo smaller vacillations. The hulls of the ship **10** can respond to bending moments and, for a given length of the ship, e.g., over 100 meters, a continuous air cushion chamber, extending the length of the ship, is not susceptible to air cushion pressure losses of the type which are known to occur for rigid hull designs when displacements, e.g., due to changes in pitch, are of such magni-

14

tude as to break the seal of the air cushion region. The ship **10** is capable of sustaining air cushion pressure under a wide variety of sea conditions.

While various embodiments of the present invention have been described, these are provided by way of example only. The illustrated hull portions **16** of vessels **14** are of a catamaran design, but other hull designs may be used in accord with principles and teachings of the invention. For example, the hull portions **16** may be of a trimaran design. The vessels **14** may be formed with three or even more hulls wherein hulls of different vessels are formed along common axes to provide three or more ship hulls like the hulls **60a** and **60b**. In surface effect ships of this design, the volumes between pairs of ship hulls can be pressurized to provide lift.

Numerous other variations are contemplated for designs based on rotation of fore or aft regions of the hulls **20**. For the design shown in FIG. 4, the fore and aft regions of the hulls may have circular shapes that come close together when two vessels are coupled. That is, one circular shaped surface can nest along another circular shaped surface with each surface following a contour along a different one of two concentric circles. That is, the circular arcs may differ slightly in radius, to allow for tolerances and insertion of sealing materials, while each may be aligned for rotation about the same concentric center. This arrangement includes placing the pin substantially along the common geometric center of the concentric circles so that each arc rotates about the same center point. See FIG. 10A which is a side elevation view of the spaced-apart vessels **14-1** and **14-2** shown in FIG. 4.

The hull fore region **56a** includes a circular surface contour **192** along a circle of radius a_1 and centered about a receiving cylinder **194**. The hull aft region **58a** includes a circular surface contour **198** along a circle of radius a_2 and centered about a pin **200** which is positionable in the receiving cylinder **198**. In order to bring the surfaces close to one another and allow room for sealing material, a_2 is slightly greater than a_1 . The pin **200** may be retractable and extendible to selectively enter the cylinder after the hull surface contours **192** and **198** are brought close together in the process of coupling the vessels to one another. For this embodiment the pin **200** is shown to be positioned on the hull aft region **58a** at the center of the circle along which the surface contour **198** extends. Concealed portions of the lowest deck **22**, the second deck **34** and the weather cover **38** are shown with phantom lines to illustrate relative positions of the contours **192** and **198**. The distance b , from the receiving cylinder **194** to the keel **202** and the distance from the pin **200** to the keel **202** are shown to be about the same, e.g., approximately a_1 or a_2 , but may be substantially less than or greater than a_1 or a_2 . Vessels **14** constructed in accord with FIGS. 3, 4 and 10A are further illustrated in FIGS. 10B and 10C wherein the circular contour **206** corresponds to the combination of concentric surface contours **192** and **198** as well as any voids or sealing materials therebetween.

With reference again to FIG. 10A, in other embodiments the position of the pin **200** may be laterally displaced a distance c along the lowest deck **22** or may be moved up or down relative to the lowest deck **22** by changing the distance b relative to the keel **202**. With reference to FIG. 10D, when the pin **200** is so displaced relative to the center of the circle along which the surface contour **198** extends, the contours, referenced as **192'** and **198'**, no longer follow the paths of concentric circles but rotate about a point **210** where the pin **200** is placed in the receiving cylinder **194**. Further, the surface contours may be modified as shown in FIG. 10D to follow non-circular curves which can come relatively close to one another when the vessels are running with no pitch. With

15

these variations, movement of the contours **192'** and **198'** may emulate movement of cams. As shown in FIG. **10D** a modest gap **206** may exist between the contours **192'** and **198'** which may be closed with sealant material to avoid loss of pressure in the chamber during an on-cushion state. However, as the vessels display significant sag, a larger gap **208** can form which may require additional insertion of sealing material to reduce loss of pressure during the on-cushion state. See FIG. **10E**. When the vessels experience such relatively large pitch there may be a significant but temporary pressure loss. For this reason, the hull connection configuration described with reference to FIGS. **10B** and **10C** may be advantageous. The aforescribed variants can be applied to the embodiments illustrated in FIGS. **7**, **8** and **9**.

The hinge-like couplings permit rotational freedom about an axis normal to the two axes **A** and **A'** to allow for relative changes in pitch of each vessel while at the same time inhibiting yawing and rolling motions of the vessels with respect to one another. The invention may be deployed with a variety of other connection mechanisms between individual vessels that form the ship. For example, in lieu of the coupling **50** connecting the vessels **14**, vessels could be connected to one another in a tandem arrangement with substantial separation distances between the hulls of adjacent vessels. In such implementations, the connection mechanism may be of a type which allows a limited rotational degree of freedom, similar to the rotational geometry of the mechanisms **50**, to permit changes in pitch. However, still other designs are contemplated, e.g., including designs which allow for changes in both pitch and yaw but not roll, or even a conventional ball joint design which allows for changes in pitch, yaw and roll. Depending on the intended use of the ship, such alternate configurations may be preferred. For example, a coupling which allows for changes in yaw and roll could facilitate maneuverability of the ship **10** operating as a SES along narrow inland waterways. Further, coupling mechanisms may be designed to selectively allow varied degrees of freedom about the couplings among individual vessels during operation of the ship. In SES applications, with connected vessels having respective hulls spaced-apart substantially, e.g., by a meter, the opening between the vessels can be sealed with flexible, e.g., bellows-like, materials to assure that the chamber beneath the hull can be suitably and sufficiently sealed to provide positive pressure needed to experience on-cushion movement.

Reference to a pin or a hinge-like coupling and, generally, reference to the mechanism **50**, is not at all limiting of the designs which can effect coupling of vessels according to the invention. Many components of varied design may be incorporated to perform similar or additional coupling functions between vessels. There may be rotation with limited degrees of freedom or all degrees of freedom to allow motion about each interface between coupled vessels. For example, a design may allow for only changes in pitch, for changes in pitch and yaw, or changes involving other combinations of degrees of freedom. When the ship **10** is configured to be operated as an SES the couplings between vessels in the ship may have three degrees of freedom as, for example, might be effected with a ball joint. There may be applications in which translational degrees of freedom are desired in addition to or in lieu of one or more rotational degrees of freedom. Numerous other variations, changes and substitutions may be made without departing from the scope of the invention. Accordingly, the invention is only limited by the claims which follow.

16

The invention claimed is:

1. A method for transporting comprising:

providing multiple vessels each vessel comprising at least two spaced-apart hulls extending from fore to aft of the vessel, with the two spaced-apart hulls defining a cavity between the hulls when the vessel is floating over a water surface, the cavity extending between the water surface and an underside of the vessel, such that when the vessels are connected to one another the plurality of vessels provide a series of interconnected cavities forming a chamber, each vessel capable of occupying a first draft when afloat without aid of a power system and a second draft smaller than the first draft with aid of a power system;

loading different ones of the vessels with material destined for different end locations;

connecting the vessels to one another with rigid couplings to effect tandem movement of the multiple vessels over water as one ship while permitting each vessel to undergo changes in pitch;

transporting the vessels to a first destination; and disconnecting one or more of the vessels from the ship.

2. The method of claim **1** further including the step of removing cargo from the ship at the first destination for delivery or transfer with another transportation mode.

3. The method of claim **1** wherein the step of disconnecting one or more of the vessels from the ship includes retaining other vessels connected to one another, the method including transporting the other vessels as a single ship to a second destination.

4. The method of claim **1** wherein during operation one or more of the vessels includes at least one propulsion unit for imparting motive force to the vessels.

5. The method of claim **1** wherein the step of connecting the vessels to one another is performed by connecting each vessel to an adjoining vessel in a manner that only permits each vessel to undergo changes in pitch relative to another vessel.

6. The method of claim **1** wherein the step of connecting the vessels to one another is performed by connecting a fore portion of each vessel to an aft portion of another vessel in a manner that permits each vessel to undergo changes in pitch.

7. The method of claim **6** wherein the step of connecting the vessels to one another is performed a manner that permits each vessel to only undergo changes in pitch.

8. The method of claim **1** wherein the transporting step is performed by operating the ship as a surface effect ship and the step of disconnecting the one or more vessels is performed in an off-cushion state.

9. The method of claim **1** wherein the steps of providing and connecting vessels permits formation of the ship with an arbitrarily large number of vessels.

10. The method of claim **1** wherein the ship is adapted for operation over a route in which there are fluctuations in the amount of cargo space in demand and fluctuations in the type of cargo or the number of passengers by changing the number of vessels in the ship.

11. The method of claim **1** wherein the step of transporting is performed by operating all of the vessels with a power system providing lift that causes each vessel to occupy a draft smaller than when the vessel is afloat without aid of the power system.

12. The method of claim **1** wherein one of the hulls is positioned port side and one of the hulls is positioned starboard side and each vessel includes a deck attached to the two spaced-apart hulls, and the step of connecting the vessels includes:

17

positioning of a first pin to extend between the port side hull of a first of the vessels and the deck of a second of the vessels; and

positioning of a second pin to extend between the starboard side hull of the first of the vessels and the deck of the second of the vessels. 5

13. The method of claim 1 wherein each vessel includes a deck attached to the two spaced-apart hulls and the step of connecting the vessels includes positioning the deck of a first of the vessels between the two spaced-apart hulls of a second 10 of the vessels.

14. The method of claim 1 wherein each vessel includes a deck attached to the hulls, and the step of connecting the vessels includes positioning of a pin between the hull of a first of the vessels and the deck of a second of the vessels. 15

* * * * *

18